

SPRAY GUN NOZZLE RECOMMENDATIONS



National Rule Products		LPH300	W400LV	LPH400LV	LPH400LVX	SUPERNOVA LS400 ENTECH	SUPERNOVA WS400 EVO
Primers							
Washprimer 1K CF	Nozzle Size	1.3-1.4 mm					
Washprimer EM/CF	Air Pressure	18 psi					
Primer Surfacer							
Polysurfacer	Nozzle Size	2.0 mm					
	Air Pressure	18 psi					
Autosurfacer EP	Nozzle Size	1.3-1.4 mm					
	Air Pressure	18 psi					
Colorbuild Plus (HB)	Nozzle Size	1.4-1.6mm					
	Air Pressure	18 psi					
Primer Sealer							
Primer PO LV	Nozzle Size	1.4-1.6 mm					
	Air Pressure	18 psi					
Colorbuild Plus (Sealer)	Nozzle Size	1.4-1.6 mm					
	Air Pressure	18 psi					
Low VOC Primer							
Colorbuild Plus 250 (HB)	Nozzle Size	1.4-1.6 mm					
	Air Pressure	20 psi					
Colorbuild Plus250 (Sealer)	Nozzle Size	1.4-1.6 mm					
	Air Pressure	18 psi					
AutoSurfacer WB	Nozzle Size	1.4-1.6 mm					
	Air Pressure	18 psi					
Single Stage							
Autobase Plus (Single Stage)	Nozzle Size					1.3-1.4 mm	1.3-1.4 mm
	Air Pressure					16 psi	26 psi
Basecoat							
Autobase Plus	Nozzle Size					1.3-1.4 mm	1.3-1.4 mm
	Air Pressure					16 psi	26 psi
Waterborne Basecoat							
Autowave	Nozzle Size					1.3-1.4 mm	1.3-1.4 mm
	Air Pressure					16 psi	26 psi
Clearcoat							
Autoclear HS+LV	Nozzle Size	1.3-1.4 mm		1.3-1.4 mm		1.3-1.4 mm	1.3-1.4 mm
	Air Pressure	20 psi		16 psi		26 psi	29 psi
Autoclear Energy Pro 250	Nozzle Size	1.3-1.4 mm		1.3-1.4 mm		1.3-1.4 mm	1.3-1.4 mm
	Air Pressure	20 psi		16 psi		26 psi	29 psi
Autoclear III	Nozzle Size	1.3-1.4 mm		1.3-1.4 mm		1.3-1.4 mm	1.3-1.4 mm
	Air Pressure	20 psi		16 psi		26 psi	29 psi
Autoclear Superior 250	Nozzle Size	1.3-1.4 mm		1.3 - 1.4 mm		1.3 - 1.4 mm	1.3 - 1.4 mm
	Air Pressure	20 psi		16 psi		26 psi	29 psi
Autoclear HS+	Nozzle Size	1.3-1.4 mm		1.3-1.4 mm		1.3-1.4 mm	1.3-1.4 mm
	Air Pressure	20 psi		16 psi		26 psi	29 psi

These recommendations are based on reliable research.
Experimentation may be required with multiple fluid nozzle recommendations, to best suit your application technique.
Referenced air pressure data in this chart are all measured with full trigger.
The recommended air pressure must be set with a full trigger condition on the spray gun.

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